



Job Title: CNC Machinist Level II

Location: Libertyville, IL

Job Responsibilities:

- Read work order, flow sheets and part drawing to determine all aspects of the job to be manufactured
- Load and verify tools and fixtures
- Pull material from the staging area for specific job, and verified correct to the work order.
- Download programs to machine from programmer
- Check blue print dimensions using manual inspection equipment
- Turn in first article and final inspection to Quality Assurance to verify dimensions
- Run all parts required for the order
- Do in process inspections during the production run
- Keep work area and machine clean
- Perform daily and monthly machine preventative maintenance
- Make fixtures
- Edit programs when required
- Communicate with programmer to ensure successful completion of the production job

Qualifications:

- High school education or equivalent
- 2 years CNC Machining experience
- 2 years' blue print reading experience
- 2 years' experience using manual inspection gages
- 2 years' experience editing programs
- Must be able to read, write, and speak English

We offer a highly competitive benefits package and a competitive pay based on experience. For consideration, please submit resume to:
frankz@piperplastics.com.

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